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PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

#3
1-21-97

In re the Application of

Peter John MAGGS, Steven BAGNALL and Neil Milner EVANS

Application No.: ~~NEW U.S. SECURITY APPLICATION~~

08/545540

Filed: November 16, 1995

Docket No.: JAO 36768

For: SPLIT SHANK ROTOR BLADE

CLAIM FOR PRIORITY (SINGLE)

Honorable Commissioner of
Patents and Trademarks
Washington, D.C. 20231

Sir:

The benefit of the filing date of the following prior foreign application filed in the following foreign country is hereby requested for the above-identified patent application and the priority provided in 35 U.S.C. §119 is hereby claimed:

British Patent Application No. 9424172.6,
filed November 30, 1994

In support of this claim, a certified copy of said original foreign application:

X is filed herewith.

_____ was filed on _____
in parent Application No. _____,
filed _____, 19__.

It is requested that the file of this application be marked to indicate that the requirements of 35 U.S.C. §119 have been fulfilled and that the Patent and Trademark Office kindly acknowledge receipt of this document.

Respectfully submitted,

William P. Berridge

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Registration No. 30,024

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CARDIFF ROAD
NEWPORT
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15 AUGUST 1995

PATENTS ACT 1977

CONDITIONAL PERMIT FOR FILING A PATENT APPLICATION
OUTSIDE THE UNITED KINGDOM

Application No. 9424172.6

Filed 30 NOVEMBER 1994

On **9 DECEMBER 1994** directions were given under Section 22(1) prohibiting publication of information contained in the above-numbered application for defence reasons. The directions are still in force, but the applicant is hereby authorised to apply in **THE UNITED STATES OF AMERICA** for grant of a patent in respect of matter contained in the application, subject to the conditions set forth below:-

- (1) The application has been classified by a defence authority of the United Kingdom as **CONFIDENTIAL** and the receiving Government shall be requested to place the corresponding application in secrecy and accord it at least the equivalent security classification.
- (2) The corresponding application shall be abandoned if this action becomes necessary to ensure secrecy.
- (3) All correspondence relating to the corresponding application shall be transmitted solely through officially recognised adequately secure communication channels. All persons in the receiving country required to deal with the patent application there shall have been authorized to have access to such security classified information and be able to provide adequate physical security.
- (4) The applicant shall make available to the receiving Government for defence purposes a copy of the application filed in that country.

This permit applies only to matter disclosed in the United Kingdom application, and it does not authorise the making of an application under the European Patent Convention or the Patent Cooperation Treaty.

for the Comptroller

DP Per 3/77

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I, the undersigned, being an officer duly authorised in accordance with Section 62(3) of the Patents and Designs Act 1907, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of documents as originally filed in connection with the patent application identified therein.

I further certify that pursuant to Section 22(1) of the Patents Act, 1977, the Comptroller has ordered prohibition of publication of the said specification.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents, has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or the inclusion as, the last part of the name of the company of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., P.L.C. or PLC.

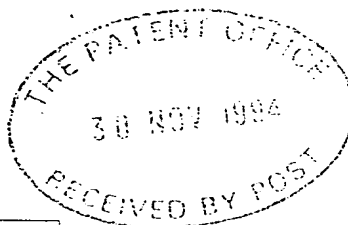
Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.

In my hand this

24 day of AUGUST 1995

P. J. Vialls

COC6 (SSA)


 01DEC94 E104031-1 001097
 P01/7700 25.00

Your reference

PAT/VJB/90060S

Notes

Please type, or write in dark ink using CAPITAL letters. A prescribed fee is payable for a request for grant of a patent. For details, please contact the Patent Office (telephone 071-829 6910).

Rule 16 of the Patents Rules 1990 is the main rule governing the completion and filing of this form.

② Do not give trading styles, for example, 'Trading as XYZ company', nationality or former names, for example, 'formerly (known as) ABC Ltd' as these are not required.

Warning

After an application for a Patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977 and will inform the applicant if such prohibition or restriction is necessary. Applicants resident in the United Kingdom are also reminded that under Section 23, applications may not be filed abroad without written permission unless an application has been filed not less than 6 weeks previously in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction revoked.

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Request for grant of a Patent

Form 1/77

Patents Act 1977
① Title of invention

 1 Please give the title
of the invention

SPLIT SHANK ROTOR BLADE

② Applicant's details
☐ **First or only applicant**

2a If you are applying as a corporate body please give:

Corporate name

ROLLS-ROYCE plc

 Country (and State GREAT BRITAIN
of incorporation, if
appropriate)

2b If you are applying as an individual or one of a partnership please give in full:

Surname

Forenames

 2c **In all cases**, please give the following details:

Address

 ROLLS-ROYCE plc
 65 BUCKINGHAM GATE
 LONDON

 UK postcode SW1E 6AT
(if applicable)

Country GREAT BRITAIN

 ADP number
(if known)

2d, 2e and 2f: If there are further applicants please provide details on a separate sheet of paper.

2 Second applicant (if any)

2d If you are applying as a corporate body please give:

Corporate name

Country (and State
of incorporation, if
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2e If you are applying as an individual or one of a partnership please give in full:

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3 An address for service in the
United Kingdom must be supplied

Please mark correct box

3 Address for service details

3a Have you appointed an agent to deal with your application?

Yes ☒ No ☐ → go to 3b



please give details below

Agent's name

V J BIRD

Agent's address

PATENTS DEPARTMENT

ROLLS-ROYCE plc

PO BOX 31

DERBY

Postcode DE24 8BJ

Agent's ADP
number

3b: If you have appointed an agent, all
correspondence concerning your
application will be sent to the agent's
United Kingdom address.

3b If you have not appointed an agent please give a name and address in the
United Kingdom to which all correspondence will be sent:

Name

Address

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(if known)

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number (if available)

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⑤ Claiming an earlier application date

5 Are you claiming that this application be treated as having been filed on the date of filing of an earlier application?

Please mark correct box

Yes ☐ No ☒ **→ go to 6**

please give details below

☐ number of earlier application or patent number

 filing date

(day month year)

☐ and the Section of the Patents Act 1977 under which you are claiming:

Please mark correct box

15(4) (Divisional) ☐ 8(3) ☐ 12(6) ☐ 37(4) ☐

6 If you are declaring priority from a PCT Application please enter 'PCT' as the country and enter the country code (for example, GB) as part of the application number.

Please give the date in all number format, for example, 31/05/90 for 31 May 1990.

⑥ Declaration of priority

6 If you are declaring priority from previous application(s), please give:

Country of filing

Priority application number
(if known)

Filing date
(day, month, year)

- 7 The answer must be 'No' if:
- any applicant is not an inventor
 - there is an inventor who is not an applicant, **or**
 - any applicant is a corporate body.

8 Please supply duplicates of claim(s), abstract, description and drawing(s).

Inventorship

7 Are you (the applicant or applicants) the sole inventor or the joint inventors:

Please mark correct box

Yes ☐

No ☒

A Statement of Inventorship on Patents Form 7/77 will need to be filed (see Rule 15).

8 Checklist

8a Please fill in the number of sheets for each of the following types of document contained in this application.

Continuation sheets for this Patents Form 1/77

0

Claim(s)

2

Description

8

Abstract

1

Drawing(s)

3

8b Which of the following documents also accompanies the application?

Priority documents (please state how many)

0

Translation(s) of Priority documents (please state how many)

0

Patents Form 7/77 – Statement of Inventorship and Right to Grant (please state how many)

0

Patents Form 9/77 – Preliminary Examination/Search

1

Patents Form 10/77 – Request for Substantive Examination

1

Please mark correct box(es)

- 9 You or your appointed agent (see Rule 90 of the Patents Rules 1990) must sign this request.

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9 Request

I/We request the grant of a patent on the basis of this application.

Signed

V J BIRD
AGENT FOR THE APPLICANT

Date

29

NOV

94

(day

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year)

A completed fee sheet should preferably accompany the fee.

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SPLIT SHANK ROTOR BLADE

This invention relates to turbine and compressor rotor blades. In particular the invention concerns improvements to damped shroudless rotor blades.

In bladed rotor assemblies there is a general requirement to reduce blade fatigue by limiting blade vibrations at or near resonance. In many situations the effects of blade vibratory motion are lessened by using shrouds to alter the frequency characteristics of the blade. There are many applications of blade shrouds, but in recent years, at least, there has been a move to reduce rotor assembly weight by removing the blade shroud and applying a friction damping function to the blade platform.

Underplatform damping is one method by which blade vibratory effects are lessened in shroudless rotor assemblies. In this method a movable damper element is positioned on the underside of a blade platform. The damper operationally engages the underside of the platform when the rotor rotates, and creates a friction damping effect at the platform interface when the blades vibrate.

A problem with this and other platform damping methods is that in order to create an effective damper the blade root must be flexible enough to permit relatively high vibratory amplitudes at the platform, yet strong enough to support the operational loads acting on the blade.

With modern high performance blades it has been the practice to provide the blade root with an extended shank portion, and to achieve the necessary root flexibility by

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Preferably the root includes a blade fixing portion and a shank disposed between the blade fixing portion and the platform, and the slot extends towards the blade fixing portion to provide a primary shank on one side thereof for supporting the aerofoil and an associated platform section, and a secondary shank on the opposing side thereof for independently supporting an adjacent platform section.

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- 3 -

The platform edges each side of the slot may be urged into mutual contact to provide engagement surfaces for damping blade vibrations.

Also, the shanks may be adapted so that centrifugal load acting on the shanks urges the engagement surfaces of the platform sections into contact.

Preferably the secondary shank is inclined relative to the primary shank and extends between the blade fixing portion of the root and the centroid of the platform section it supports.

Preferably the secondary shank has an elastic stiffness greater than the primary shank in the plane of the engagement surfaces, and an elastic stiffness less than the primary shank in a plane perpendicular to the plane of the engagement surfaces.

In addition shims may be located along the engagement surfaces of each slot.

The invention will now be described in greater detail, by way of example only, with reference to the accompanying drawings, in which:

Figure 1 is a perspective view of a turbine rotor assembly having a turbine blade according to the present invention.

Figure 2 is a partial side view of the turbine blade shown in Figure 1,

Figure 3 is a sectional view taken along line 1-1 in Figure 2.

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Figure 4 is a partial end view in the direction of arrow A in Figure 2, and

Figure 5 is a partial sectional view taken along line 2-2 in Figure 2.

Referring first to Figure 1, a shroudless turbine blade of the present invention is shown generally at 10 secured to the periphery of a disc 12 of a turbine rotor assembly. The blade 10 is of generally conventional configuration in that it comprises a root portion 14, an aerofoil portion 16, and a platform 18 located between the root and the aerofoil portions 14 and 16. The root 14 includes a conventional fir tree shaped blade fixing portion 20 which locates the blade in a correspondingly shaped axial root slot 22 formed in the disc periphery, and a shank portion 24 disposed between the the blade fixing portion 20 and the platform 18. The platform extends both fore and aft of the aerofoil 16 to provide an extended flow boundary at the disc periphery, and fore and aft platform seal interface surfaces 26 and 28 at the platform axial extremities.

In accordance with the invention the platform is divided by a pair of axially spaced slots 30 and 32 which extend in parallel relationship between opposing flanks 34 and 36 of the blade. The slots extend in planes perpendicular to the main rotor axis (not shown) to divide the platform axially and provide a pair of axially facing confronting surfaces 38 and 40 at each slot location. The slots may define a gap between the confronting surfaces 38 and 40, or alternatively the surfaces may be in mutual contact. As a further alternative, and as shown in Figure 2, surfaces 38 and 40 may be provided with shims 41 which extend at least part way along their length. The reason for this will become apparent later.

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As can best be seen in Figure 2, the slots divide the platform into three axially adjacent sections 18a, 18b and 18c. The forward slot 30 divides the platform immediately forward of the aerofoil leading edge 42 to separate the forward platform section 18a from the aerofoil, and similarly the rearward slot 32 divides the platform immediately aft of the aerofoil trailing edge 44 to separate the rearward platform section 18c from the aerofoil. The slots then continue into the root portion 14 where they divide the shank 24 into three corresponding axially adjacent sections 24a, 24b, and 24c.

Each shank section extends from the blade fixing portion of the root to support a respective one of the platform sections at a point remote from the disc periphery. The fore and aft platform sections 18a and 18c are supported independently of the the main central section 18b by respective fore and aft shank sections 24a and 24c, and likewise the central platform section 18b is supported independently of the fore and aft platform extensions by the central shank section 24b.

The central shank 24b extends in a generally spanwise direction in line with the aerofoil leading and trailing edges 42 and 44, and supports the central platform section 18b substantially along it's length. By comparison, the fore and aft shank sections 24a and 24c extend in a generally inclined manner with respect to the central shank section 24b, and support the corresponding fore and aft platform sections 18a and 18c at a single point along their length. The fore and aft shank sections 24a and 24c are each joined at their distal ends to the centroid of the platform section they support, thereby to reduce any unsupported platform overhang, as indicated by reference numerals 46 and 48 in Figure 2, to a minimum.

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Referring now to Figures 3, each shank section has a generally rectangular spanwise cross-section defined by a dimension x in the axial direction of the blade, and a dimension y in the direction of the confronting platform surfaces 38 and 40. The sectional area of each shank is determined by the blade material and the operational loading it has to support. The sectional area of the central or primary load carrying shank 24b is greater than that of the fore and aft or secondary shanks 24a because of the relatively greater proportion of the blade centrifugal load it operationally supports.

As illustrated, the central section 24b is dimensioned such that dimension x is greater than dimension y so that the second moment of area of the cross-section with respect to it's neutral axis Y-Y is greater than the second moment of area with respect to it's neutral axis X-X. The fore and aft shanks sections 24a and 24b are, by contrast, dimensioned such that dimension y is greater than dimension x so that the second moment of area of the respective cross-sections is greater with respect to the neutral axis X-X rather than axis Y-Y. Furthermore, the central shank section 24b has a greater second moment of area, and hence bending stiffness, with respect to it's Y-Y axis, than that of shanks 24a and 24c; and in a similar manner has a lower second moment of area, and bending stiffness, with respect to it's X-X axis, than shanks 24a and 24c.

As illustrated in Figure 4, the forward shank section 24a tapers inwards from it's distal end 50 towards it's proximal end 52. A transition section 54 positioned at the proximal end of the shank reduces the width of the shank further. The shank width is reduced to that of the blade fixing portion by internal radii 56 formed at the

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distal end of the shank. The transition is such that the forward shank section 24a becomes assimilated with the fir tree shaped fixing portion at a point in the region of the end point of the slot 30. The geometry of the rearward shank section 24c is identical.

In contrast, the width of the central shank section 24b, shown in Figure 5, remains approximately constant over the shank's entire spanwise extension. The only deviation occurs at the proximal end of the shank where it's width is increased to that of the blade fixing portion by external fillet radii 58. As can be determined from the dotted lines of Figure 4, the width of the central shank 24b is less than that of the peripheral shanks 24a and 24c at all points on the blade.

It will be appreciated that by segregating the blade platform and shank in the manner described, the bending stiffness of the shank will be reduced, not overall, but in the sense that the fore and aft regions of the shank will no longer contribute to the bending stiffness of the central region which supports the cantilevered aerofoil. It will be recognised therefore that this reduction in stiffness will result in a corresponding increase in shank flexibility, and may therefore be applied to platform damped rotor blades of the type described, either to increase the amount of platform motion available for damping, or alternatively to maintain the same level of shank flexibility whilst reducing overall shank extension, and therefore blade weight.

Considering now the operational forces acting on the blade, it will be further recognised that additional platform damping will result from the interaction of platform surfaces 38 and 40 at the slot locations. During operation, centrifugal load generated by the fore and aft

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shank and platform extensions will act to urge each of the surfaces 40 into engagement with a corresponding one of the central platform section surfaces 38. When engaged the surfaces will act to damp any relative movement of the adjacent platform sections due to flexure of the blade.

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CLAIMS

- 1 A blade for a turbomachine comprising an aerofoil portion, a root portion and a platform located between the aerofoil and the root portions, the platform being divided and the root partially divided by at least one slot extending between opposing flanks of the blade, the slot extending from the aerofoil side of the platform and terminating within the root so that adjacent sections of the root support adjacent sections of the platform.
- 2 A blade as claimed in claim 1 wherein the root includes a blade fixing portion and a shank disposed between the blade fixing portion and the platform, and whereby the slot extends towards the blade fixing portion to provide a primary shank on one side thereof for supporting the aerofoil and an associated platform section, and a secondary shank on the opposing side thereof for independently supporting an adjacent platform section.
- 3 A blade as claimed in claim 2 wherein the platform edges each side of the slot are adapted to be urged into mutual contact to provide engagement surfaces for damping blade vibrations.
- 4 A blade as claimed in claim 3 wherein adjacent shanks are adapted so that, in use, centrifugal load acting on the shanks urges the engagement surfaces of the platform sections into contact.
- 5 A blade as claimed in claim 4 wherein the secondary shank is inclined relative to the primary shank.

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- 6 A blade as claimed in claim 5 wherein the secondary shank extends between the blade fixing portion of the root and the centroid of the platform section it supports.
- 7 A blade as claimed in claim 3 wherein the secondary shank is adapted to have an elastic stiffness greater than the primary shank in the plane of the engagement surfaces.
- 8 A blade as claimed in claim 3 wherein the secondary shank is adapted to have an elastic stiffness less than the primary shank in a plane perpendicular to the plane of the engagement surfaces.
- 9 A blade according to claims 3 to 8 wherein shims are located along the engagement surfaces of each slot.
- 10 A blade according to any preceding claim wherein a first slot is provided at the blade's leading edge, and a second slot is provided at the blade's trailing edge.
- 11 A blade for a turbomachine substantially as hereinbefore described with reference to the accompanying drawings.

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Figure(s) to accompany abstract

ABSTRACT

SPLIT SHANK ROTOR BLADE

A shroudless turbine rotor blade of the type having a platform damper interface, is provided with at least one slot which extends from the aerofoil side of a platform flow boundary to a point in the root. The slot extends between opposing flanks of the blade so as to divide the platform and partially divide the root. The segregated root is made more flexible by the slot which provides for greater platform vibratory amplitudes for a given length of root. The increased platform motion provides for improved dampability when the blade vibrates. The slot also provides a pair of confronting platform surfaces which are urged into mutual contact by centrifugal load acting on the blade to create an additional damping interface.

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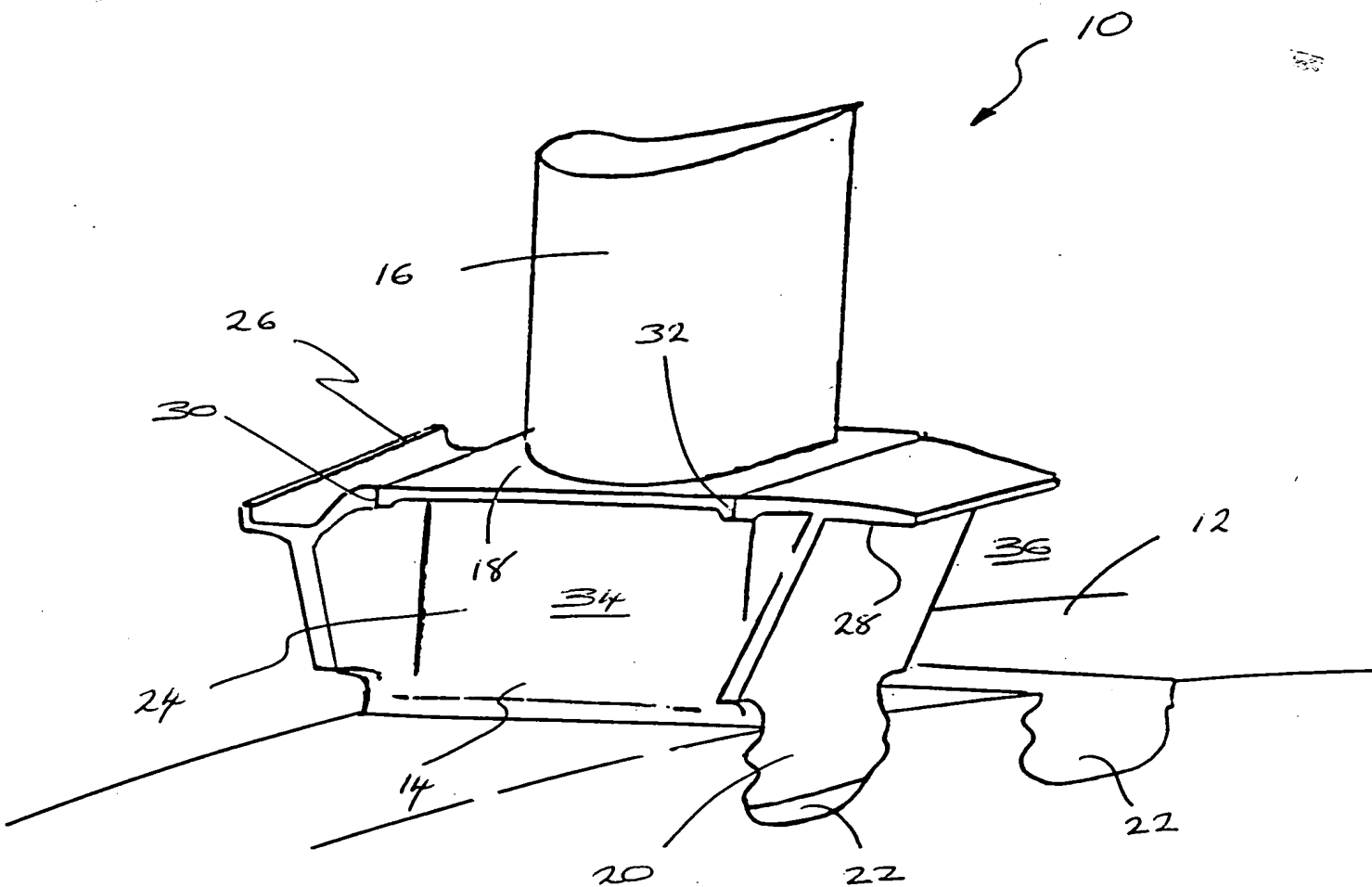
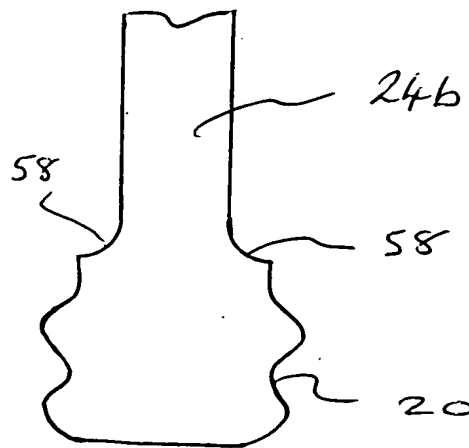
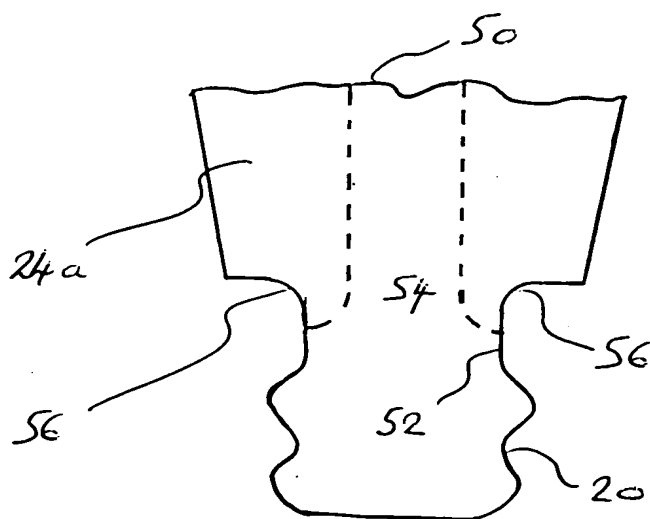
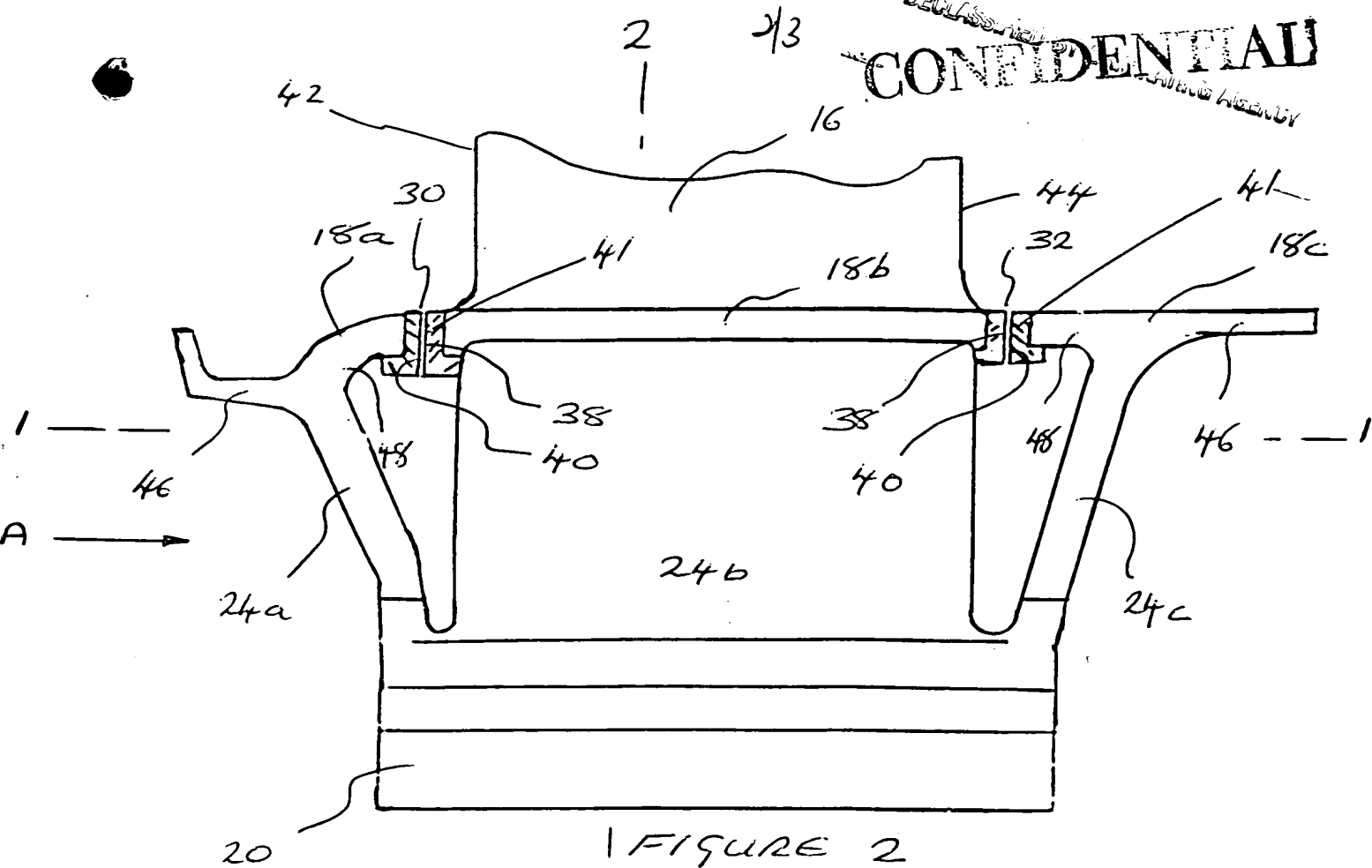


FIGURE 1

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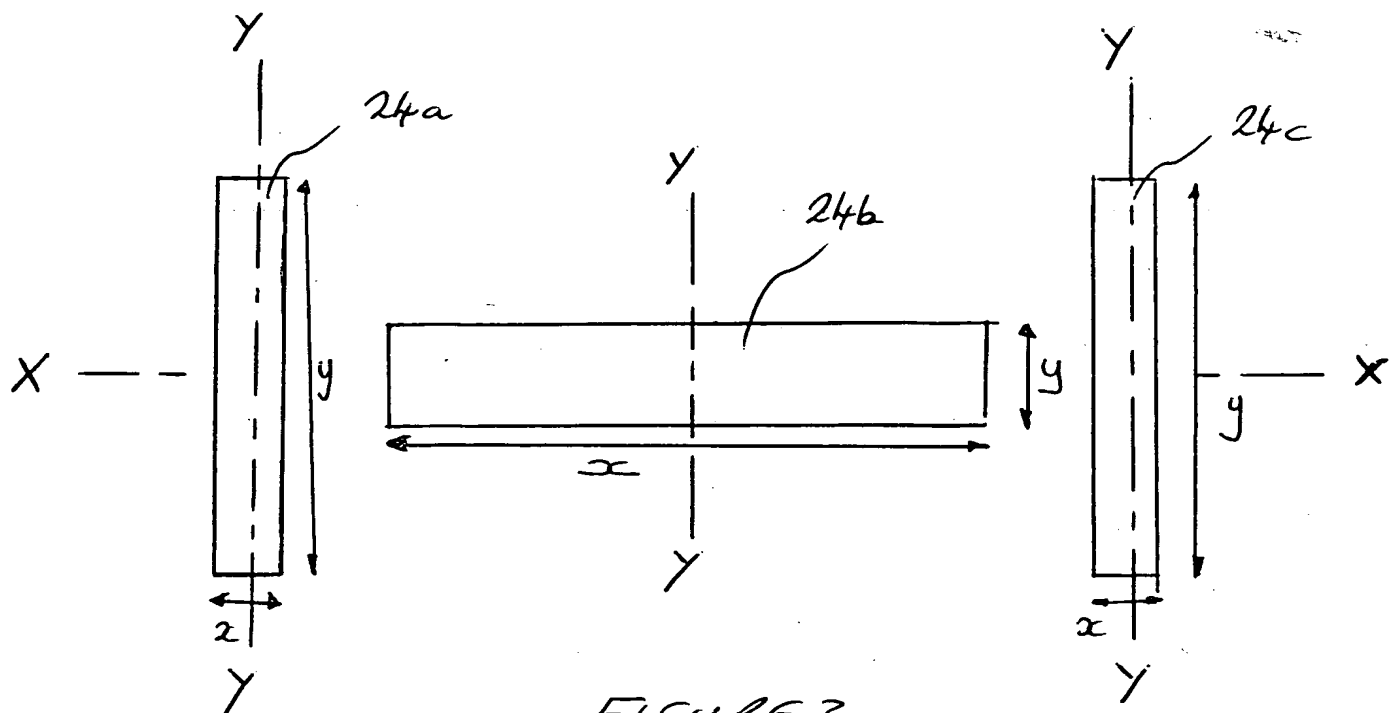


FIGURE 3

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